



## SAN MARCO

is a brand of  
San Marco Group Spa

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# Marcotone

HIGH-OPACITY MASONRY EMULSION PAINT FOR INTERIOR USE FEATURING  
BREATHABILITY



CODE 4510101

MARCOTONE - V.2024-09-23

## DESCRIPTION

MARCOTONE is an emulsion paint featuring a certain degree of breathability for application on interior surfaces, with excellent hiding power, good dilatation and ease of application.

Applications of MARCOTONE do not alter the breathability of the surface.

## INSTRUCTIONS FOR USE

May be applied on:

- New and old plasters based on hydraulic binders.
- Concrete surfaces.
- Surfaces plaster and plasterboard.
- Old paints and coatings that are organic or mineral, dry, compact, absorbent and cohesive.
- Conglomerates of various kinds provided mineral absorption.

Surfaces should be adequately prepared by following the procedures in the paragraph 'PREPARING THE SURFACE'.

Do not apply on freshly-painted and alkaline-tending surfaces, and allow adequate curing time, typically four weeks.

## TECHNICAL SPECIFICATIONS

- Nature of the binder: water-based vinyl resins
- Specific gravity per UNI EN ISO 2811-1:  $1.71 \pm 0.05$  kg/l
- Viscosity per UNI 8902: 32000-38400 at 25 °C
- Drying time (at 25 C and 65% R.H.): to touch in 30 min.; to recoat after 5 hours.

## PREPARING THE SURFACE

Plaster, gypsum and gypsumboard surfaces:

- Make sure that the surface is thoroughly dried and aged. Resurface or consolidate using specific products if necessary.
- If mold is present, treat the surface with COMBAT 222 cleanser code 4810222, and with COMBAT 333 reconstruction code 4810333. To protect the wall from mold formation add COMBAT 444 code 4810444 sanitizer to the

product.

- Brush or wash to remove any efflorescence and any old peeling paint. Completely eliminate any raised layers of lime-based or tempera paints.
  - Remove any dust, smog or other deposits by brushing.
  - Level any irregularities in the surface and treat holes, cracks, crevices and gaps with TAMSTUCCO 9400006/9410110; sand putty and touch-ups with sandpaper.
  - Use adequate sealants to seal any cracks.
  - Smooth if necessary with RASAMIX 9440160 or with BETOMARC 9450150 or RASOMARC 9500150 according to the type of support.
  - On a clean, dry surface apply one coat of IDROFIS 4700006 acrylic water-based wall fixative or ATOMO 8840001 micronized solvent-free fixative. On gypsumboard, apply the specific fixative PREPARA 4710019 pigmented fixative. In the presence of thin layers of old tempera or chalking paints, apply one coat of solvent-based wall fixative ISOMARC 4410111 or ATOMO 8840001 micronized solvent-free fixative.
  - Apply MARCOTONE.
- \*(The dilution of the fixative and amounts to be applied depend on the absorption of the support surface, and must be determined through preliminary tests on the specific support surface - See the relevant technical data sheet).

## APPLICATION INSTRUCTIONS

- Air and support surface conditions:  
Air temperature: Min. +8 °C / Max. +35 °C  
Relative environmental humidity: <75%  
Support surface temperature: Min. +5 °C / Max. +35 °C  
Moisture level of the support surface: <10%
- Tools: brush, roller, spray gun or airless.
- N. of coats: 2 coats.
- Diluting: with water. First coat at 70-75%; second coat at 35-40%.
- When airless spraying thinning varies depending on the unit and operating pressure used.
- Tools should be cleaned immediately after use using water.
- Indicative spreading rate: 7-8 sqm/l per coat based on smooth surfaces featuring average absorption. It is advisable to determine the actual spreading rate by carrying out a preliminary test on the specific surface.

## TINTING

The product may be tinted by means of the Color Matching System. The product may also be tinted using BRAVOCASA TINTE COLORANTI series 408P (in light shades only) and COLORADO series 548 colorants. When using multiple batches it is recommended to remix the various products together to avoid slight differences in shading.

## STORAGE

Maximum temperature for storage stability: +30 °C  
Minimum temperature for storage stability: +5 °C  
The product should be preferably used within 2 years from date of manufacture when stored in original unopened containers and in appropriate temperature conditions.

## SAFETY RULES

Limit value EU (Dir. 2004/42/EC)  
Cat. A/a: Matt coatings for interior walls and ceilings (gloss≤25@60°) (water-base): 30 g/l (2010)  
The product contains max: 30 g/l VOC

Use the product according to current standards of hygiene and safety after use, do not litter containers, allow the residue to dry and treat them as special waste. Do not empty into drains, water courses or onto the ground. For more information see the safety data sheet.

## SPECIFICATION ITEM

Applications, on prepared surfaces, of MARCOTONE Emulsion paint for interior use featuring breathability cod. 4510101 - with a base of water-based vinyl resins - with at least 2 coats, of a quantity determined by the absorption of the surface

Supply and application of the material € ..... per sq m.